

INSTRUCTION MANUAL for Installing NON-SKID FEET

QG.330 Series



Step 1: Installing the Bottom Foot on the Ladder

1. From the back edge of the ladder side rails, draw a line on the bottom of the rail $\frac{1}{4}$ " in from the edge (*see figure 1a*).
2. Align the back edge of bottom foot hardware to the scribed line, pushing the bottom foot hardware tight and flush to the bottom surface of the ladder (*see figure 1b*).

Figure 1a



Figure 1b



3. Fasten the bottom foot onto the rail with the $\frac{1}{4}$ " x 20 KD bolts and acorn nuts following the procedure detailed below.

Figure 2



*Using the holes in the top roller guide as a drill guide, drill a hole halfway through the thickness of the ladder slide rail using a $\frac{1}{4}$ " drill bit (*see figure 2*).*

Figure 3



*Drill the same hole on the opposite side of the top roller guide, producing a $\frac{1}{4}$ " through hole in the ladder side rail (*see figure 3*).*

Follow this same procedure for all four through holes and complete the assembly by securing the Bottom Foot with the supplied $\frac{1}{4}$ " x 20 KD bolts and acorn nuts.

Congratulations on installing your Non-Skid Feet!